

## Extruded TerminEdge™ Roof Edging

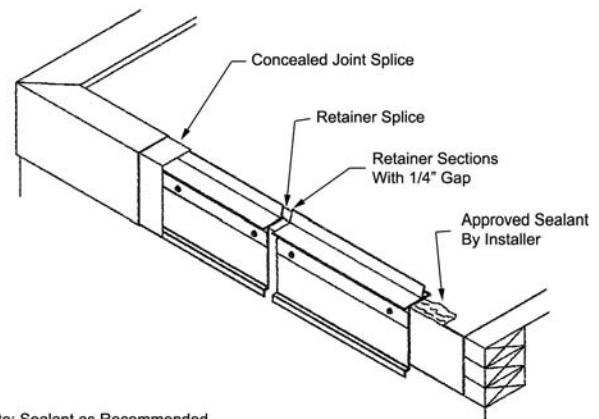
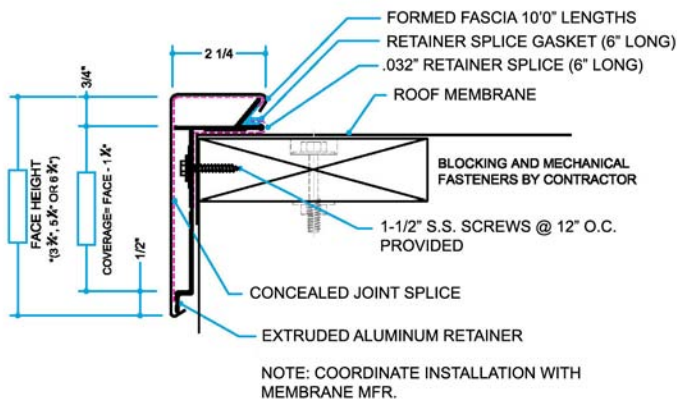


Clamps roof membrane against building like a termination bar preventing leaks and blow-offs

Allows use of high-torque screws without penetrating top surface of membrane.

Extruded retainer in three sizes: TEX-375 for one nailer, TEX-525 for two nailers and TEX-675 for three nailers of coverage.

Tested, Certified, and Warranted in wind conditions up to 155 mph. 25-Year, Category 5 Warranty.



Note: Sealant as Recommended By Roofing Manufacturer

Fascia Model	Face Height "A" Inches	Coverage "C" Inches	Number of Nailers Covered
TEX-375	3.75"	2.5"	1
TEX-525	5.25"	4"	2
TEX-675	6.75"	5.5"	3

Extruded TerminEdge custom face size from 5.75" to 13" are available by using the TEX-375 Retainer along with a 24 gauge galvanized steel or an .050" aluminum extender clip. Please see our Extruded TerminEdge Custom Sizes Product Data Sheet for more details.

### W.P. Hickman Company

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### SPECIFICATIONS

(short form)

Low profile roof edge for fully adhered or mechanically attached single-ply roof membranes. The fascia shall be formed metal with an extruded retainer base. A 24 ga. galvanized steel or .050" aluminum extender cleat is used for face sizes above 6.75". The roof edge shall be Extruded TerminEdge™ type (insert model number; TEX-375, TEX-525 or TEX- 675). Fascia and retainer base plate will be in 10'-0" (3048 mm) lengths.

### DESCRIPTION

Extruded TerminEdge™ is a two-part assembly with an extruded retainer base, and a decorative snap-on fascia cover for single-ply roofs. The fascia will be formed aluminum, .032" (0.80 mm), .040" (1.00 mm), .050" (1.25 mm) or .063" (1.60mm) or 24 ga. Kynar 500® coated galvanized steel and with concealed splice plates. Extruded base will be .100" extruded aluminum with pre-punched .187" x .375" slotted holes for fasteners at 12" (304.8mm) on center in 10'-0" (3048 mm) standard lengths.

### INSTALLATION PROCEDURES

**NOTE:** This is a general outline only. Please refer to our full installation guide for additional specific detail.

#### Preparation:

The roof edge must be level and wood nailers must be straight. Install the roofing membrane according to the roofing membrane manufacturer's instructions. The edge of the membrane should extend over the face of the building approximately 3" (76.2 mm) and be secured by the retainer base or as required by the membrane manufacturer. Before the extruded retainer is installed, apply a continuous bead of the roof manufacturer's water cut-off sealant to the bottom side of the retainer. Install a retainer splice with rubber trim onto the extruded retainer and leave at least a .250" gap at each joint between retainer sections. Secure the retainer using stainless steel screw

fasteners (minimum #12 x 1"). Locate the fasteners in the pre-punched holes as required. Unless otherwise specified, fasteners should be located every 12" (304.8 mm). Install screws into each of the prepunched holes. Install concealed splice plates between each fascia section. Hook the joint splice from the top and allow it to hang down the face of the retainer. Do not hook on the drip. Install fascia by hooking the back flange over the top of the retainer. Snap the fascia on by pushing down firmly on the leading edge until bottom snaps over the drip edge of the retainer. Leave a 1/4" gap at each joint for thermal movement. Coordinate with membrane manufacturer before starting installation.

### FINISHES

Natural mill aluminum  
Pre-coat Kynar 500® — from the manufacturer's standard color chart  
Post-coat Kynar 500® — industry standard two coat colors  
Non-standard Kynar 500® — colors requiring multiple coatings or protective clear coats  
Anodized aluminum – clear, bronze and black

### GUARANTEE

#### A. Manufacturer's Standard Warranty:

Materials shall be free of defects in material and workmanship for five years after shipment. If, after inspection, the manufacturer agrees that the materials supplied by them are defective, the manufacturer shall at their option repair or replace them.

#### B. Special 25-Year Category 5 Warranty:

Manufacturer shall guarantee that a standard size roof edge system, when installed per manufacturer's instructions, will not blow off, leak, or cause membrane failure, even in wind conditions up to 155 mph, or the manufacturer shall replace or repair its materials.



**C. Decorative Finish Warranty** (consult manufacturer).

### QUALITY ASSURANCE

Tested per ANSI/SPRI Test Method RE-2 Pull-Off test for fascia. Fascia shall be certified by the manufacturer to design pressures as indicated in current edition of Wind Resistance Standard for Edge Systems Used with Low Slope Roofing Systems. Meets International Building Code. Florida Product Approval # FL7424 including HVHZ rating.

### TECHNICAL SERVICES

Engineering and shop drawings are available from the factory. Product samples, detail sheets, color chips and color charts are ready for your submittal package. Long form specifications and CAD details are available on our web site. For personal assistance with questions or submittals, contact your local representative or call the W.P. Hickman Company.



To find your Hickman representative call 1-800-892-9173  
or visit our Internet web site at [www.wph.com](http://www.wph.com)

Represented by: